

2

1

240.00 [6096.0]

B

B

0.25 [6.4]

Ø1.66 [Ø42.2]

0.109 [2.77]

0.983 [24.97]

1.50 [38.1]

R0.080 [2.03]

0.770 ± 0.018 [19.6 ± 0.5]

A

A

A


A

2

1

REVISION HISTORY

REV	DESCRIPTION	DATE
1	RELEASED FROM EXP099A	10/04/11
2	CHANGED RADII TO .08	9/16/13
3	ELMINATED INTERIOR CHAMFER	2/21/14

TOLERANCE UNLESS OTHERWISE NOTED, TOLERANCES TO CONFORM TO ES.03.011	CUT LENGTH:	FINISH:	DESCRIPTION: Top Rail, 1.66 Inch Dia W/.109 Inch Wall, 3/4 Inch Wide X 1 Inch Deep Slot		
	DEVELOPED LENGTH:	WEIGHT:	MATERIAL:	MATERIAL DESC:	
	TOOL NUMBER:		Aluminum	6063-T52	
			18.58 lbmass	DATE: 12/18/2017	REV: 3
			DRAWN BY: K. Turdo	 10600 W Brown Deer Rd Milwaukee, WI 53224 COLLABORATIVE METALWORKS http://www.wagnercompanies.com/	
			PART NUMBER: GR2168		

