



NOTE: MAXIMUM ALLOWABLE TWIST
0.5° PER FOOT WITH
MAXIMUM 5.0° PER LENGTH

REVISION HISTORY		
REV	DESCRIPTION	DATE
1	1.77 Was 1.73, Added R.08 Dim	08/24/2005
2	1.77 Marked As "Reference"	10/19/2005
3	Revised Dimensions & Tolerances	04/01/2008
4	Revised 1.90 OD Tolerance For Casting Fitment	03/27/2009

TOLERANCE UNLESS OTHERWISE NOTED, TOLERANCES TO CONFORM TO ES.03.011	CUT LENGTH:	FINISH: Mill	DESCRIPTION: 1.90" O.D. x .059W x 18 FT STAINLESS STEEL CAPRAIL	
	DEVELOPED LENGTH:	WEIGHT: 30.22 lbmass	MATERIAL: Stainless Steel	MATERIAL DESC: 304 Stainless Steel
	TOOL NUMBER:		DATE: 2/14/2018	REV: 4
			DRAWN BY: T. Kolbach	PART NUMBER: GR3190


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