В

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REVISION HISTORY							PARTS LIST					
REV	DESCRIPTION	DATE		ITEM	QTY	PART NUMBER	DESCRIPTION					
1	Initial Release	9/9/2015		1	1	PGISO50	Black Isolator, Plastic, Used with Panel Grip, 1/2" Glass					
2	PGISO.160 WAS PGISO.250	2/5/2019		2	1	N/A	Panel Grip Assembly, see sheet 2					
3	Added Sheet 2, Mechanism details	3/18/2019		3	1	PGISO.160	Isolator HDPE, Black/PSA 3M 468MP One Side, .160 Inch					
							X 1.250 Inch X 2.500 Inch, Printed					
	TOLERANCE		CUT LENG	GTH: FI	INISH:		p 2 for 1/2" Glass, Dry Mount Mechanism, with Black Isolator and Black Pad					
X.X= ± .060 X.XX= ± .030				As Is	MATERIAL:	MATERIAL DESC:						
		$= \pm .030$	DEVELOP	ED LENGTH: W		DATE: 3/18/2019						
	Υ¥ο	= ± 1°			).30 lbmas	s <sub>DRAWN BY:</sub> K. Bauserman						
		S OTHERWISE NOTED	TOOL NU	MBER:	$\oplus \in$	PART NUMBER:	the second state and second second states as a second state of a second state state of the second					
				<u> </u>	□ PG247	25						
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	PANEL GRIP MECHANISM ASSEMBLY											
			PARTS LIST									
		ITEM	QTY	PART NUMBER		DESCRIPTION						
		3	1	PGISO.160	Isolator HD	PE, Black/PSA 3M 468MP One Side, .160 Inc	h X					
						1.250 Inch X 2.500 Inch, Printed						
		4	1	PG2T	PanelGrip, Zi	inc Aluminum, Cast, Top Block, .450" Thick, High, 2.50" Long	.57"					
В	9	5	1	PG2B	PanelGrip, Z	Zinc Aluminum, Cast, Bottom Block, .450" Th .72" High, 2.50" Long	<sup>lick,</sup> B					
		6	1	PG2C	PanelGrip, Zin	c Aluminum, Cast, Center Block, .450" Thick High, 2.50" Long	, .76"					
	(7)	7	1	PG2LW		Washer Lock, 1/4-20, Stainless Steel						
	$\sim$	8	1	PG2NUT		Nut, Stainless Steel, 1/4-20 FHN						
		9	1	SHC3N2520-0163	SCR	REW SS 1/4-20 X .50 SOCKET HEAD CAP						
₽			-(4) -(6) -(5)				Ø					
A		TOLERANCE	8 UT LENGTH:	FINISH: DESCRIPTION	Dapa[Crip 2 for 1/2"	Class Dry Mount Machanism with Plack Isolator and P	A					
	x.x x.x	TOLERANCE	DEVELOPED LENGT	As Is H: WEIGHT: DATE: 0.30 lbmass DRAWN BY: K. Bat PART NUMBE	Alleidin 2 tol 1/2 tol	Glass, Dry Mount Mechanism, with Black Isolator and Black COLLABORATIVE METAL WORKS						
					PG2472S							
	2			4		1						

+2 1 - 120.00 [3048.0] -6.00 [152.4] TYP. -А  $\overline{\bigcirc}$ (O) (O) (O)ത 0 ഹ (O) (O)0 В В В 0.50 [12.7] А 1.19 [30.2] - 1.93 [49.0] 5 5 2.13 [54.0] 4.13 [104.8]  $\blacksquare$  $\rightarrow$ 2.00 [50.8] -DETAIL B (19) Ø0.625 THRU 1.38 [34.9] \_\_\_\_\_Ø1.125 ∓ 0.438 – 2.75 [69.9] -VIEW A-A Α А MATERIAL: DESCRIPTION: TOLERANCE Shoe Moulding, AL, PanelGrip, 2-3/4In Wide 4-1/8 In High, CBored Holes 6 In Aluminum Center, 10ft Length FINISH: DATE: REV: UNLESS OTHERWISE 2/10/2020 NOTED, TOLERANCES TO CONFORM TO As Extruded 10600 W Brown Deer Rd DRAWN BY: A. Seeboth <u>ה</u> Milwaukee, WI 53224 WEIGHT: ES.03.011 ITEM NUMBER: COLLABORATIVE METALWORKS http://www.wagnercompanies.com/ 48.62 lbmass GR2457HCB6-10 2 4 1